

## illume World Citizenship Series

# Unique Journeys for Groups of Family and Friends: Fostering Deeper, More Enduring Connections

Human history is rich with tales of globe trekkers who have gained valuable insight about themselves and the world around them through the discovery and exploration of cultures outside their own. Illume works with individuals like you to arrange unique customized travel programs built around the interests, objectives and needs of your group in overseas settings. Hold your next reunion somewhere new and exciting. Plan a family reunion or vacation in a unique venue or to the place of your ancestors.

#### Successful journeys begin with a dream

Exciting journeys begin with a dream of bringing together a group of fun and interesting people, friends and family - to experience places of unsurpassed beauty, history and culture together. We begin with your palette and sketch out a program you can't find anywhere else.

#### Group leaders want a vacation, too

You have a great idea, but the last thing you want is to become the "person-in-charge," managing the logistics and arrangements for your event. Illume manages the services for you - from the initial proposal, to registration, and to all the activities and features you have incorporated into your event. A full-time professional on-site local tour manager will be selected for your group. The best journeys are accompanied by an expert who makes local introductions, facilitates entrance to restricted sites, and opens our eyes to see art, architecture, religion, history and customs in new ways.

#### Your ideal program

Successful journeys include leisure time in inspiring settings and scheduled activities that stimulate the mind and nurture the soul. Illume balances historical and cultural visits with opportunities for your family and friends to linger over good food with vistas of picturesque vineyards, enchanting neighborhoods, alpine valleys, or crystalline blue seascapes. Your program can incorporate guided sightseeing, private museum visits, entrance to restricted sites, hands-on painting and ceramics activities, artisanal culinary center and winery visits, cooking lessons, local market shopping excursions, hiking, language exploration, volunteering, and more.

### Sample Venues

Illume has expertise guiding groups of family and friends in the Middle East, along the Aegean in Greece and Turkey, in various regions of Italy including the Amalfi Coast, Sicily, Tuscany, Veneto and in major art and history centers such as Naples, Rome, Florence, and Venice. We coordinate culinary and wine tours in France, Spain, Germany and Italy. For groups that enjoy hiking, biking or skiing, there are great opportunities in France, Switzerland, Spain, Italy and other countries.



The way we travel the world is always changing but the reasons remain constant - to become citizens of the world, leading and inspiring respectful and compassionate ways of life. People who travel the globe begin a journey of worldly citizenship to gain insight about themselves and the world around them through the discovery and exploration of cultures outside their own.

Illume works with group leaders to create customized and unique programs with activities, visits and resources that support your vision and objectives. Call us to begin planning a program tailored to your constituency!

